

## **ABSTRACT OF THE DISCLOSURE**

A printing group of a printing machine includes a printing cylinder and an associated inking system which includes first, second and third ink distributing cylinders, in addition to a plurality of inking cylinders and rollers. Ink can be fed by the first distributing cylinder, along a first, front inking path, to the second distributing cylinder and along a second, rear inking path to the third distributing cylinder. An inking cylinder is displaceably arranged in the inking system such that the color of the inking system is maintained due to contact of the inking cylinder with the first distributing cylinder or the second distributing cylinder in accordance with the length of the roller of the second inking path.